

**INKSOL****SECTION 1. IDENTIFICATION**

<b>Product Identifier</b>	INKSOL
<b>Other Means of Identification</b>	None
<b>Product Code(s)</b>	AA1438
<b>Product Family</b>	Organic Solvent
<b>Recommended Use</b>	Industrial.
<b>Restrictions on Use</b>	None known.
<b>Supplier Identifier</b>	Alphachem Limited, 2485 Milltower Court, Mississauga, Ontario, L5N 5Z6, (905) 821-2995
<b>Emergency Phone No.</b>	Infotrac, 1-800-535-5053, 24 Hours
<b>SDS No.</b>	0661

**SECTION 2. HAZARD IDENTIFICATION**

Classified according to Canada's Hazardous Products Regulations (WHMIS 2015) and the US Hazard Communication Standard (HCS 2012).

**Classification**

Flammable liquid - Category 3; Acute toxicity (Inhalation) - Category 2; Skin irritation - Category 2; Serious eye damage - Category 2; Specific target organ toxicity (single exposure) - Category 2; Specific target organ toxicity (repeated exposure) - Category 2

**Label Elements**

Signal Word:  
Danger

**Hazard Statement(s):**

Flammable liquid and vapour.  
May cause damage to organs.  
May be harmful if inhaled.  
May cause respiratory irritation.  
Suspected of damaging the unborn child.  
Causes skin and eye irritation.  
Harmful if swallowed.  
May cause respiratory irritation.  
May cause damage to organs through prolonged or repeated exposure.

**Precautionary Statement(s):**

Keep away from heat/sparks/open flames/hot surfaces. – No smoking.  
Keep or store away from clothing and other combustible materials.

Take action to prevent static discharges.  
Do not breathe dust/fume/gas/mist/vapours/spray.  
Use only non-sparking tools.  
Keep container tightly closed.  
Wash hands and skin thoroughly after handling.  
Use only outdoors or in a well-ventilated area.  
Wear protective gloves/protective clothing/eye protection/face protection.

Response:

IF ON SKIN: Wash with plenty of water.

If skin irritation occurs: Get medical advice or attention.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.  
Continue rinsing.

IF SWALLOWED: Immediately call a POISON CENTRE/doctor/

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

Storage:

Store in a well-ventilated place. Keep cool.

Disposal:

Dispose of contents and container in accordance with local, regional, national and international regulations.

#### Other Hazards

None known.

### SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture:

Chemical Name	CAS No.	%	Other Identifiers
Methyl ethyl ketone	78-93-3	50 - 60	2-Butanone, Butan-2-one
Methanol	67-56-1	40 - 50	Methyl Alcohol
Propylene glycol methyl ether (alpha isomer; commercial mixture)	107-98-2	1 - 1.5	Propylene Glycol methyl ether

### SECTION 4. FIRST-AID MEASURES

#### First-aid Measures

##### Inhalation

Remove source of exposure or move to fresh air. Keep at rest in a position comfortable for breathing. If breathing is difficult, trained personnel should administer emergency oxygen if advised to do so by Poison Centre or doctor.

##### Skin Contact

Immediately rinse with lukewarm, gently flowing water for 15-20 minutes. If skin irritation occurs, get medical advice or attention.

##### Eye Contact

Immediately rinse the contaminated eye(s) with lukewarm, gently flowing water for 15-20 minutes, while holding the eyelid(s) open. Immediately call a Poison Centre or doctor. Specific treatment is required.

##### Ingestion

Immediately call a Poison Centre or doctor. Rinse mouth with water. Do not induce vomiting.

##### First-aid Comments

Some of the first-aid procedures recommended here require advanced first-aid training. Get medical advice or attention if you feel unwell or are concerned.

## **Most Important Symptoms and Effects, Acute and Delayed**

None known.

## **Immediate Medical Attention and Special Treatment**

### **Special Instructions**

General advice

Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

## **SECTION 5. FIRE-FIGHTING MEASURES**

### **Extinguishing Media**

#### **Suitable Extinguishing Media**

Carbon dioxide, dry chemical powder, appropriate foam, water spray or fog. Use water to keep non-leaking, fire-exposed containers cool.

#### **Unsuitable Extinguishing Media**

None known.

### **Specific Hazards Arising from the Product**

Can be ignited by static discharge. Flammable liquid and vapour. Can ignite at room temperature. Releases vapour that can form explosive mixture with air. Liquid can float on water and may travel to distant locations and/or spread fire. Heating increases the release of toxic vapour. Closed containers may rupture violently when heated releasing contents. May accumulate in hazardous amounts in low-lying areas especially inside confined spaces, resulting in a fire and/or health hazard.

In a fire, the following hazardous materials may be generated: very toxic carbon monoxide, carbon dioxide.

### **Special Protective Equipment and Precautions for Fire-fighters**

Use extreme caution. Fight fire from a safe distance or a protected location. Approach fire from upwind to avoid hazardous vapours or gases. Use water spray to flush spills away from ignition sources. Knock down vapours or gases with water fog or fine water spray. For a massive fire, immediately evacuate the area and use unmanned hose holder or monitor nozzles. Dike and recover contaminated water for appropriate disposal. Before entry, especially into confined areas, use an appropriate monitor to check for: toxic gases or vapours, flammable or explosive atmosphere. Fire-fighters may enter the area if positive pressure SCBA and full Bunker Gear is worn.

## **SECTION 6. ACCIDENTAL RELEASE MEASURES**

### **Personal Precautions, Protective Equipment, and Emergency Procedures**

Evacuate the area immediately. Isolate the hazard area. Keep out unnecessary and unprotected personnel. Use the personal protective equipment recommended in Section 8 of this safety data sheet. Increase ventilation to area or move leaking container to a well-ventilated and secure area. Eliminate all ignition sources if safe to do so. Remove or isolate incompatible materials as well as other hazardous materials. May accumulate in hazardous amounts in low-lying areas especially inside confined spaces, if ventilation is not sufficient. Distant ignition and flashback are possible.

### **Environmental Precautions**

Do not allow into any sewer, on the ground or into any waterway.

### **Methods and Materials for Containment and Cleaning Up**

Use non-combustible absorbent materials such as vermiculite, earth or sand to contain spilled product. Place used absorbent into suitable, covered, labelled containers for disposal.

## **SECTION 7. HANDLING AND STORAGE**

### **Precautions for Safe Handling**

Wear personal protective equipment to avoid direct contact with this chemical. Do not breathe in this product. Only use where there is adequate ventilation. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Electrically bond and ground equipment. Ground clips must contact bare metal. Prevent accidental contact with incompatible chemicals. Keep containers tightly closed when not in use or empty. Wash hands thoroughly after handling this material.

### **Conditions for Safe Storage**

Store in an area that is: cool, dry, well-ventilated, separate from incompatible materials (see Section 10: Stability and

Reactivity), out of direct sunlight and away from heat and ignition sources.

## SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Control Parameters

Chemical Name	ACGIH TLV®		OSHA PEL		AIHA WEEL	
	TWA	STEL	TWA	Ceiling	8-hr TWA	TWA
Methyl ethyl ketone	200 ppm	300 ppm	200 ppm			
Methanol	200 ppm	250 ppm				
Propylene glycol methyl ether (alpha isomer; commercial mixture)	50 ppm A4	100 ppm A4	Not established			

A4 = Not classifiable as a human carcinogen.

### Appropriate Engineering Controls

Use local exhaust ventilation and enclosure, if necessary, to control amount in the air.

### Individual Protection Measures

#### Eye/Face Protection

Wear chemical safety goggles and face shield when contact is possible.

#### Skin Protection

Wear chemical protective clothing e.g. gloves, aprons, boots.

#### Respiratory Protection

Wear a NIOSH approved air-purifying respirator with an appropriate cartridge.

## SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

### Basic Physical and Chemical Properties

Appearance	White liquid.
Odour	Alcoholic
Odour Threshold	Not available
pH	Not available
Melting Point/Freezing Point	Not available (melting); Not available (freezing)
Initial Boiling Point/Range	Not available
Flash Point	55 °C (131 °F) (closed cup)
Evaporation Rate	1 (diethyl ether = 1)
Flammability (solid, gas)	Not applicable
Upper/Lower Flammability or Explosive Limit	36.5% (upper); 1.7% (lower)
Vapour Pressure	97.00 mm Hg (12.93 kPa) at 20 °C
Vapour Density (air = 1)	> 1
Relative Density (water = 1)	0.801 at 20 °C
Solubility	Not available in water; Not available (in other liquids)
Partition Coefficient, n-Octanol/Water (Log Kow)	Not available
Auto-ignition Temperature	Not available
Decomposition Temperature	Not available
Viscosity	Not available (kinematic); Not available (dynamic)
Other Information	
Physical State	Liquid

## SECTION 10. STABILITY AND REACTIVITY

Product Identifier: INKSOL  
Date of Preparation: August 04, 2016



**Reactivity**

None known.

**Chemical Stability**

Normally stable.

**Possibility of Hazardous Reactions**

None known.

**Conditions to Avoid**

Open flames, sparks, static discharge, heat and other ignition sources. Prolonged contact with water, moisture or humidity.

**Incompatible Materials**

Amines (e.g. triethylamine), metals (e.g. aluminum), strong bases (e.g. sodium hydroxide), strong acids (e.g. hydrochloric acid), strong oxidizing agents (e.g. perchloric acid).

**Hazardous Decomposition Products**

Very toxic carbon monoxide, carbon dioxide.

**SECTION 11. TOXICOLOGICAL INFORMATION****Likely Routes of Exposure**

Inhalation; skin contact; eye contact; ingestion.

**Acute Toxicity**

Chemical Name	LC50	LD50 (oral)	LD50 (dermal)
Methyl ethyl ketone	32,000 mg/m3 (male mouse) (4-hour exposure)	2,737 mg/kg (rat)	6,480 mg/kg (rabbit)
Methanol	64,000 ppm (rat) (4-hour exposure)	5,628 mg/kg (rat)	15,800 mg/kg (rabbit)
Propylene glycol methyl ether (alpha isomer; commercial mixture)	> 6 mg/L (rat) (4-hour exposure)	4016 mg/kg (rat)	> 2000 mg/kg (rabbit)

**Skin Corrosion/Irritation**

There is limited evidence of moderate or severe irritation.

**Serious Eye Damage/Irritation**

Causes serious eye irritation based on skin irritation information. Symptoms include sore, red eyes, and tearing.

**STOT (Specific Target Organ Toxicity) - Single Exposure****Inhalation**

At high concentrations may be harmful May cause severe nose and throat irritation.

**Ingestion**

Harmful.

**Aspiration Hazard**

May be drawn into the lungs (aspirated) if swallowed or vomited.

**STOT (Specific Target Organ Toxicity) - Repeated Exposure**

Causes damage to organs Cause harmful effects on the heart, harmful effects on the kidneys, harmful effects on the liver, effects on the central nervous system, dermatitis. Symptoms may include dry, red, cracked skin (dermatitis).

**Respiratory and/or Skin Sensitization**

No information was located.

**Carcinogenicity**

Not known to cause cancer.

IARC: Not specifically listed.

NTP: Not specifically listed.

OSHA: Not specifically listed.

Product Identifier: INKSOL

Date of Preparation: August 04, 2016

Page 05 of 07

## Reproductive Toxicity

### Development of Offspring

May harm the unborn child. Conclusions cannot be drawn from the limited studies available.

### Sexual Function and Fertility

May cause effects on sexual function and/or fertility. Conclusions cannot be drawn from the limited studies available.

### Effects on or via Lactation

No information was located.

## Germ Cell Mutagenicity

No information was located.

## Interactive Effects

No information was located.

## SECTION 12. ECOLOGICAL INFORMATION

This section is not required by WHMIS. This section is not required by OSHA HCS 2012.

## SECTION 13. DISPOSAL CONSIDERATIONS

### Disposal Methods

Dispose of contents and container in accordance with local, regional, national and international regulations.

## SECTION 14. TRANSPORT INFORMATION

Regulation	UN No.	Proper Shipping Name	Transport Hazard Class(es)	Packing Group
IATA (Air)	UN1263	PAINT RELATED MATERIAL	3	II
US DOT	UN1263	PAINT RELATED MATERIAL	3	II
Canadian TDG	UN1263	PAINT RELATED MATERIAL	3	II

**Special Precautions** Not applicable

### Transport in Bulk According to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

## SECTION 15. REGULATORY INFORMATION

### Safety, Health and Environmental Regulations

#### Canada

##### Domestic Substances List (DSL) / Non-Domestic Substances List (NDSL)

Listed on the DSL.

#### USA

##### Toxic Substances Control Act (TSCA) Section 8(b)

Listed on the TSCA Inventory.

## SECTION 16. OTHER INFORMATION

<b>SDS Prepared By</b>	Alphachem Limited
<b>Phone No.</b>	(905)-821-2995
<b>Date of Preparation</b>	August 04, 2016
<b>Date of Last Revision</b>	August 11, 2016
<b>References</b>	CHEMINFO database. Canadian Centre for Occupational Health and Safety (CCOHS).

Product Identifier: INKSOL  
Date of Preparation: August 04, 2016

**Disclaimer**

This document is offered only as a guide in the safe handling of the above product, and has been prepared from the best information currently available. It is not intended to be all-inclusive and the conditions of use may involve other additional considerations. Since Alphachem Limited cannot anticipate or control the conditions under which the product may be used, it will not be liable for any claims, damages or losses which may result from the use or reliance on any information herein.